Work Orde	er ID 83046 02:25 PM		*830	146*					Page 1
Item ID: Revision ID: Item Name:	D206-781-011 Floor Protector (Pilot and Co-Pilot)	1	Accept	*N900	04 01	I	Setup Sta	ı	S1* S2*
	12/04/2012 Start Qty: 2.00 26/04/2012 Req'd Qty: 2.00	*2* *2*		Cust Item I Customer:	D:				
Approvals:	Process Plan: MLJ QC:	Date: 12/04/12 Date:	Tooling: SPC (Y/N):	Da	ate:		Run Sta	171	R1* R2*
Sequence ID/ Work Center II	Operation Description		Set Up/ Run Hours	Tool ID	Tool# F	Plan Accep Code Qty	t Reject Qty	Reject Number	Insp. Stamp
Draw Nbr 100 *1 \cdot \	Memo Photocopy bl Chg001	duefile &type labels per PPP	0.00 0.00 D206-781-011				J La	MUJ	NW 12 05
*110 *110* Packaging Packaging	Pick Kit Memo		0.00			4)	dist	<u> </u>
120 * 120 *	QC4- 100% Inspect kits fo	or completeness	0.00			(4)			NN 12-25-5
QC Quality Control	Memo		0.00						111

Dart Aerospace Ltd W/O: WORK ORDER CHANGES DATE STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr QC Inspector Approval Chief Eng / Prod Mgr QC Inspector

Part No:		PAR #:	Fault Category:	NCR: Yes No	DQA:	Date:
	Resolution:		Disposition:	QA: N/C Close	d:	Date:

NCR:			WORK ORD	ER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector

Work Order ID 83046 Page 2 April-12-12 1:02:25 PM Item ID D206-781-011 Accept *N900040100* Setup Start **Revision ID:** Item Name: Floor Protector (Pilot and Co-Pilot) Start Qty: 2.00 **Start Date:** 12/04/2012 **Cust Item ID: Required Date:** 26/04/2012 Req'd Qty: 2.00 **Customer:** Reference: Run Start Process Plan: Approvals: ___ Date: **Tooling:** Date: Stop SPC (Y/N): Date: Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Reject Accept Reject Insp. **Work Center ID** Description **Run Hours** Code Otv Qty Number \ Stamp 130 0.00 *130* Packaging 0.00 Memo Packaging Identify and pack for shipping as per PPP D206-781-011 Location: PPP rev: 140 QC21- Final Inspection - Work Order Release 0.00 12/5/10 Sd) *140* QC 0.00 Memo Quality Control

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W/O:		***************************************	W	ORK ORDER C	HANGES					,
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Part No	•	PAR #:	Fault Cat	egory:	NC	R: Yes i	No DQA:		_ Date:	
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NCR:	ζ.		WORK OR	DER NON-CONF	ORMANCE	(NCR)			V-00-2
D.47F	0750	Description of NC		Corrective Action	Section B		Verificat	ion	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Descr Chief Eng	iption	Sign & Date	Section		Chief Eng	QC Inspector
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Picklist Print April-12-12 1:02:29 PM Work Order ID: 83046 Parent Item:

83046

D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

D206-781-011

Start Date: 12/04/2012

Required Date: 26/04/2012

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP RevA: New issue DD verified by:EC

IPP Rev:B

	10.07.01 update q	ty of D3800 per N	CR 10-	082 DD verf	EC:								
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qţy	Qty Issued	Date Issued	Status
D3874-1 *D3874-1 Floor Protector	*	Manufactured	No			110	Each	2.0000	**		B8389	618	
				Location		Loc (<u>Oty</u>	Loc Code					
				ST191			2					_	
A					81629		2			1	_	\wedge	
D3874-2		Manufactured	No	**		110	Each	2.0000		.p		- 1)	•
*D3874-2	*								**	<i>!</i> 	B8388	32/8	
1				Location		Loc C	<u>Oty</u>	Loc Code					
				FG			2						Λ
1					81628		2		<u> </u>		_		1)
D3800-1-100		Manufactured	No			110	f s'	213.3140	اليام (40			4.1
グーギD3800-1- 火山 Hook and Loop Strip (1" So	-100*								** B9	रेप०७८	<u> </u>	<u></u>	12/5/2
				Location		Loc (<u>Oty</u>	Loc Code					
•				ST063		213.	.314				_		
					68910		.801				_		
Ano Sit	el a				72233		.841		•				
2 MB 57	2/15/00				75104		.271	į.	7				
					80073	167.	401	•	<u>/></u>	<u> </u>	_ ३. ५५		

cut qty 4 at 30.00" long

Dart Aerospace Ltd

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W/O:				WORK ORDI	ER CHANGES	CHANGES								
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Part No	•		PAR #:	Fault Category:	NC	R: Yes	No DQ	A :	_ Date: _	B (\$1.00)				
	R	esolution:		Disposition:	QA	NC C	Closed:		Date:					

NCR:			WORK ORD	DER NON-CONFORMANC	E (NCR)			
		Description of NC		Corrective Action Section B		Verification	Anneoval	Annessal
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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Work Order ID: 83046

Parent Item:

D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

83046

D206-781-011

Start Date: 12/04/2012

Required Date: 26/04/2012

Start Qty: 2.00

Required Qty: 2.00

219.3140

cut qty 4 at 30.00" long

Purchased

NAS1149D0463J Purchased

Manufactured

No

No

Location Loc Qty ST063 219.314 68915 18.301 72771 2.341 73007 5.001 75105 13.67 80077 180.001

110

110 Each 1.343.000

<u>Location</u>	Loc Qty
ST357	1343
119449	39
120187	64
120422	340
120770	400
121162	500
	Each

10.0000

Loc Code

Loc Code

Loc Oty Location ST351 10 116289 10

Loc Code

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W/O:			WO	RK ORDER CHANG	ES		-			,
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DATE	STEP	Description of NC			tion B		Verific	ation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Si	gn & Date	Section		Chief Eng	QC Inspector
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April-12-12 1:02:29 PM

Work Order ID: 83046

Parent Item: D206-781-011

Parent Item Name: Floor Protector (Pilot and Co-Pilot)

Purchased

Purchased

83046

No

No

D206-781-011

Start Date: 12/04/2012

Required Date: 26/04/2012

Required Qty: 2.00

Start Qty: 2.00

**

Loc Qty Location ST279 32 112542 32 110 Each

48.0000

32.0000

Loc Code

Location Loc Oty Loc Code ST279 112314 48

110

Each

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W/O:			٧	VORK ORDER CHANG	ES					
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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		Description of NC	Corrective Action Section		on B	n B		ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Chief Eng	QC Inspector
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5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -051	Qty 011)	Qty -021	Part Number	Description
Х			D206-781-051	FLOOR PROTECTOR KIT (PILOT, CO-PILOT, PASSENGER CABIN)
1	Х		D206-781-011	FLOOR PROTECTOR KIT (PILOT AND CO-PILOT)
1		Х	D206-781-021	FLOOR PROTECTOR KIT (PASSENGER CABIN)
	1 1		D3874-1	FLOOR PROTECTOR, CO-PILOT_
	1 _	j	D3874-2	FLOOR PROTECTOR, PILOT J
	1 4	1	D3875-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4	4	D3800-1-100-300	LOOP STRIP
Ť	4		D3800-3-100-300	HOOK STRIPJ
		2	D3800-1-100-500	LOOP STRIP
	1	2	D3800-3-100-500	HOOK STRIP
	2)	\AN4-13A	
		-4	AN525-10R6	SCREW
	1 2		AN960JD416	WASHER)
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER /

5.2 BELL 206 L/L1/L3/L4

Qty -053	Oty. -011/	Qty -023	Part Number	Description
Х			D206-781-053	FLOOR PROTECTOR KIT
			·	(PILOT, CO-PILOT, PASSENGER CABIN)
1	Х		D206-781-011	FLOOR PROTECTOR KIT
			1	(PILOT AND CO-PILOT)
1		X	D206-781-023	FLOOR PROTECTOR KIT
			1	(PASSENGER CABIN)
	1		D3874-1	FLOOR PROTECTOR, CO-PILOT
	1		D3874-2	FLOOR PROTECTOR, PILOT
		1	D3898-1	FLOOR PROTECTOR, PASSENGER
		2	D3934-041	CLIP ASSEMBLY
	4	}	D3800-1-100-300	LOOP STRIP L
	4		D3800-3-100-300	HOOK STRIP
		2	D3800-1-100-500	LOOP STRIP
		2	D3800-3-100-500	HOOK STRIP
	2		AN4-13A	BOLT
		4	AN525-10R6	SCREW
	2		AN960JD416	WASHER
	2		NAS43DD4-20	SPACER
	1		NAS43DD4-64	SPACER

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Revision: A

Date: 10.10.28